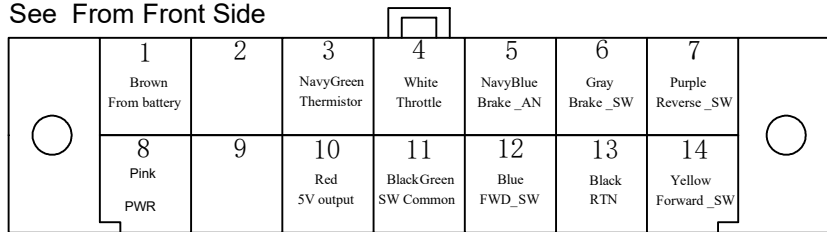


J2-8 can be used as Forward switch function.
 When you enable forward switch, you can not use foot switch or microswitch function any more.
 J2-8 is connected to GND, J2-9 is disconnected to GND: Forward direction driving
 J2-8 is disconnected to GND, J2-9 is connected to GND: Reversing direction driving
 J2-8 is disconnected to GND, J2-9 is disconnected to GND: Neutral position
 J2-8 is connected to GND, J2-9 is connected to GND: Neutral position

See From Front Side



14PIN Connector

HPM Controller Assembly Wiring Diagram

							KELLY CONTROLS, LLC	
Mark	Subarea	Signatory	Date	04/29/2016			HPM assembly without reversing contactor HPM ShortCase	
Design		Stand	modification	Number	Proportion	V1.1		
Assessor		Technics	Authorize	Sum				